

START



Abrasive Grinding Wheels

**MANUFACTURING
BUSINESS**

A Complete Business Plan

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INTRODUCTION

An abrasive grinding wheel is a cutting tool. It has different types of materials as its core to cut down any hard material. There are two basic types of grinding wheels: metal bonded and ceramics bonded.



**When we make metal bond,
it is simple steel balls
cemented in rubber or
plastic bonded by metal.
Ceramic bond contains
ceramic beads mixed with
binder (the most common
type is SiC).**



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The hardness of an abrasive grinding wheel ranges from 8 to 10 on Mohs scale. The hardness determines how fast you can grind and also how much heat it can absorb during use. Generally speaking, harder wheels wear...



..out faster but they can grind faster than softer ones do. Harder wheels have more edge retention but they will create more sparks when used. Harder wheels are better for rough work while softer ones are good for finishing work.



APPLICATIONS

Abrasive grinding wheels have many applications such as polishing, deburring, sharpening, shaping, beveling and removing rust and paint etc.

➤ Visit this Page for More Information: [Start a Business in Abrasive Asbestos Cement Refractory Products](#)



They can be used on almost all metals including aluminum, brass copper etc., ferrous metals such as iron etc., non-ferrous metals such as aluminum bronze etc. They are used in grinding of molds, dies,..

➤ *Business Plan:* [Business Plan for Abrasive Grinding Wheels Business](#)



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..gages and a variety of other industrial products. For precision finishing of metal surfaces (hardened steel & cast iron). In general industry they are used for finishing down workpieces that must be hardened after machining.



For example when stainless steel is not strong enough to withstand further machining or during abrasive processes such as surface hardening, shot peening etc.

- *Read our Books Here: [Cement](#), [Asbestos](#), [Ceramics](#), [Bricks](#), [Limestone and Construction Materials](#) [Manufacturing Technology](#)*



The wheels can also be used for high-speed shaping operations on non-ferrous metals, plastics and wood. The wheels have good cutting ability at high speeds due to their hardness.



Also very useful for deburring applications where conventional sanding would leave a scratch pattern which could then cause adhesion problems between two parts being joined together with adhesive or solder.



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An excellent wheel for use in any application requiring speed, accuracy and long life. These heavy duty wheels will provide you with years of trouble free service. When used properly these wheels will produce...

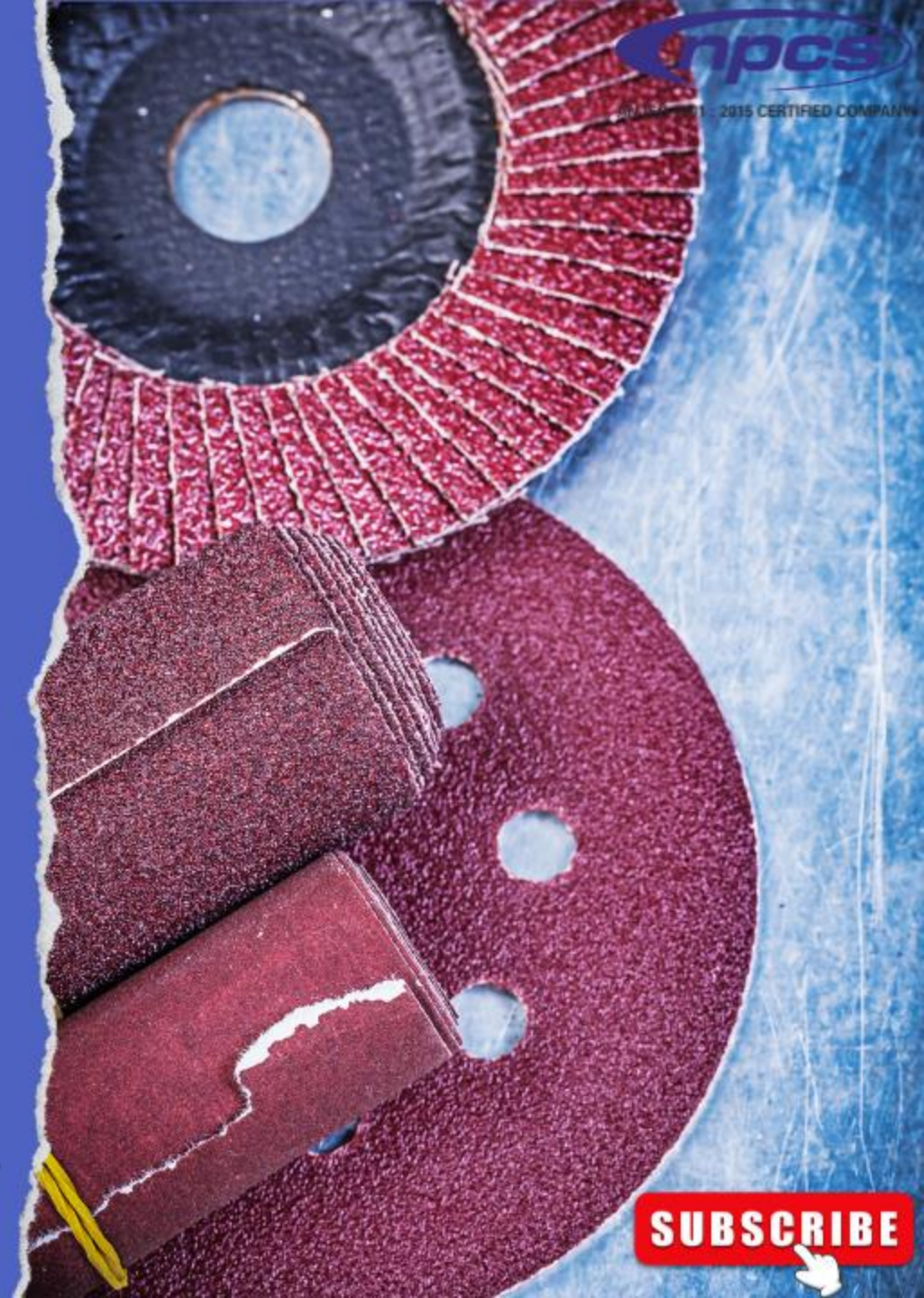


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**...clean smooth finishes
without chatter marks or
burning. After numerous
hours of operation, our
wheels will retain most of
their original shape and
durability.**

- *Related Feasibility Study Reports: [Abrasive](#), [Asbestos](#), [Cement](#), [Refractory Products](#), [Gypsum](#), [Marble](#), [Granite](#), [Coal](#), [Chalk](#) and [Silica](#)*



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MANUFACTURING PROCESS

The materials used in making grinding wheels include aluminum oxide and silicon carbide. The manufacturing process includes melting and mixing of these materials with other ingredients such as..



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water and binders in order to form a homogenous mixture which is then poured into molds and allowed to cool down for several hours before being removed from their molds. Once they are out, they are ready to be cut into discs...



...that can be further polished using abrasives. The hardness of an abrasive wheel depends on how much binder has been added during its manufacture. For example, if more binder has been added, then it will take longer for them to wear out when used on harder surfaces or against harder materials.

But if you want them to wear out faster against softer surfaces or softer materials, you should add less binder during their manufacture. And so, here are some interesting facts that might interest you: The hardness of an abrasive wheel also depends on how long they have been allowed to cool down after being removed from their molds.

Generally speaking, a grinding wheel is at its hardest after 24 hours and becomes softer with time as it is being used. But if you want them to be harder again, you can heat them up again in order to make them harder once more. This process is known as tempering and involves heating up wheels for about 30 minutes before allowing them to cool down again for another 24 hours.

Machinery Photographs

Grinding Wheel Making Machine



Automatic Pusher Type Making Machine



Mixer Dot for Bonding Agent



Small Special-Shaped Grinding Machine



MARKET OUTLOOK

The global abrasive wheels market was valued at USD 17.4 billion in 2018 and is expected to increase at a CAGR of 4.5 percent to USD 25.8 billion by 2028. (2019-2028).



Increased demand for automotive industry products, metal fabrication, machining, and equipment industry products across various regions globally, and rapid modernization among emerging economies, which has led to an increase in the need for power tools used in the manufacturing process, are all factors contributing to the market's growth.



Due to increased investments and expanding demand for metal fabrication, Machinery & Equipment is one of the fastest-growing categories globally. Due to increased investments and strong growth in defence spending across countries, aerospace and defence is one of the fastest-growing areas.



Due to the increasing use of abrasive materials, which has been on an upward trend globally, the metal Fabrication segment will see moderate growth throughout the projection period.

➤ *Watch other Informative Videos: [Abrasive, Asbestos, and Refractory Products Business Ideas](#)*

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The following are the growth factors for the Grinding Wheel Market:

- **Grinding wheels are in high demand in the automotive and aerospace industries.**
- **Grinding wheels are becoming more popular for precise finishing applications.**
- **Demand for high-performance grinding wheels is increasing.**
- **Coated grinding wheels are in high demand in the automotive and aerospace industries.**

WHY YOU SHOULD START THIS BUSINESS

Over two billion abrasive grinding wheels are sold annually. They're used in many industries and can be produced out of metal, composites, glass or ceramics depending on their usage.



Why?

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If you enjoy working with your hands and have an aptitude for producing items such as high-precision molds or certain industrial equipment, then it might be a good idea to start an abrasive grinding wheel business.



You could manufacture them from scratch using raw materials that you purchase from vendors, or you could buy pre-made wheels and refurbish them. Either way, there is plenty of room for growth in this industry.



Key Players

- *Carborundum Universal Ltd.*
- *Sak Abrasive Ltd.*
- *Sak Industries Pvt. Ltd.*
- *Sterling Abrasives Ltd.*
- *Wendt (India) Ltd.*

PROJECT

AT A

GLANCE

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COST OF PROJECT				MEANS OF FINANCE			
Particulars	Existing	Proposed	Total	Particulars	Existing	Proposed	Total
Land & Site Development Exp.	0.00	33.00	33.00	Capital	0.00	85.64	85.64
Buildings	0.00	74.40	74.40	Share Premium	0.00	0.00	0.00
Plant & Machineries	0.00	149.27	149.27	Other Type Share Capital	0.00	0.00	0.00
Motor Vehicles	0.00	6.00	6.00	Reserves & Surplus	0.00	0.00	0.00
Office Automation Equipments	0.00	27.75	27.75	Cash Subsidy	0.00	0.00	0.00
Technical Knowhow Fees & Exp.	0.00	20.00	20.00	Internal Cash Accruals	0.00	0.00	0.00
Franchise & Other Deposits	0.00	0.00	0.00	Long/Medium Term Borrowings	0.00	256.91	256.91
Preliminary & Pre-operative Exp	0.00	2.00	2.00	Debentures / Bonds	0.00	0.00	0.00
Provision for Contingencies	0.00	13.43	13.43	Unsecured Loans/Deposits	0.00	0.00	0.00
Margin Money - Working Capital	0.00	16.70	16.70				
TOTAL	0.00	342.55	342.55	TOTAL	0.00	342.55	342.55

Year	D. S. C. R.			Debt / - Deposits Debt	Equity as- Equity	Total Net Worth	Return on Net Worth	Profitability Ratio					Assets Turnove r Ratio	Current Ratio
	Individu al	Cumulati ve	Overall					GPM	PBT	PAT	Net Contrib ution	P/V Ratio		
	(Number of times)			(Number of times)		%	%	%	%	%	%			
Initial				3.00	3.00									
1-2	1.48	1.48		1.51	1.51	1.84		24.57%	15.22%	10.92%	321.72	70.09%	1.25	1.02
2-3	1.81	1.64		0.73	0.73	0.98		28.55%	21.10%	14.01%	366.65	68.46%	1.34	1.56
3-4	2.18	1.81	2.18	0.33	0.33	0.52		31.19%	25.18%	16.24%	418.83	68.43%	1.34	2.22
4-5	2.61	1.98		0.12	0.12	0.27		32.95%	28.03%	17.85%	471.00	68.40%	1.28	2.98
5-6	3.12	2.18		0.00	0.00	0.12		34.07%	30.01%	18.99%	523.17	68.38%	1.19	6.52

BEP**BEP - Maximum Utilisation Year****5****Cash BEP (% of Installed Capacity)****51.66%****Total BEP (% of Installed Capacity)****55.84%****IRR, PAYBACK and FACR****Internal Rate of Return .. (In %age)****28.23%****Payback Period of the Project is (In Years)****2 Years 3 Months****Fixed Assets Coverage Ratio (No. of times)****4.246**

- 1. What is Abrasive Grinding Wheels Manufacturing industry ?**
- 2. How has the Abrasive Grinding Wheels Manufacturing industry performed so far and how will it perform in the coming years ?**
- 3. What is the Project Feasibility of Abrasive Grinding Wheels Manufacturing Plant ?**
- 4. What are the requirements of Working Capital for setting up Abrasive Grinding Wheels Manufacturing plant ?**

- 5. What is the structure of the Abrasive Grinding Wheels Manufacturing Business and who are the key/major players ?**
- 6. What is the total project cost for setting up Abrasive Grinding Wheels Manufacturing Business?**
- 7. What are the operating costs for setting up Abrasive Grinding Wheels Manufacturing plant ?**
- 8. What are the machinery and equipment requirements for setting up Abrasive Grinding Wheels Manufacturing plant ?**

- 9. Who are the Suppliers and Manufacturers of Plant & Machinery for setting up Abrasive Grinding Wheels Manufacturing plant ?**
- 10. What are the requirements of raw material for setting up Abrasive Grinding Wheels Manufacturing plant ?**
- 11. Who are the Suppliers and Manufacturers of Raw materials for setting up Abrasive Grinding Wheels Manufacturing Business?**
- 12. What is the Manufacturing Process of Abrasive Grinding Wheels?**

- 13. What is the total size of land required for setting up Abrasive Grinding Wheels Manufacturing plant ?**
- 14. What will be the income and expenditures for Abrasive Grinding Wheels Manufacturing Business?**
- 15. What are the Projected Balance Sheets of Abrasive Grinding Wheels Manufacturing plant ?**
- 16. What are the requirement of utilities and overheads for setting up Abrasive Grinding Wheels Manufacturing plant?**
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TAGS

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#Business #AbrasiveGrindingWheels #GrindingWheels
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#AbrasiveGrindingWheelsProduction***

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2. IS/ISO 603: Part 1: 1999 (Reaffirmed Year: 2020) Bonded Abrasive Products — Dimensions Part 1 Grinding Wheels for External Cylindrical Grinding Between Centres

3. IS 1991: Part 1: 1987 (Reaffirmed Year: 2018) Safety requirements for the Use, Care and Protection of Abrasive Grinding Wheels: Part 1 Definitions (Second Revision)

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- NRI's
- Foreign Investors
- Non-profit Organizations, NBFC's
- Educational Institutions
- Embassies & Consulates
- Consultancies
- Industry / trade associations

Our Approach

Requirement collection

Thorough analysis of the project

Economic feasibility study of the Project

Market potential survey/research

Report Compilation

- Ayurvedic And Herbal Medicines, Herbal Cosmetics
- Alcoholic And Non Alcoholic Beverages, Drinks
- Adhesives, Industrial Adhesive, Sealants, Glues, Gum & Resin
- Activated Carbon & Activated Charcoal
- Aluminium And Aluminium Extrusion Profiles & Sections,
- Bio-fertilizers And Biotechnology
- Breakfast Snacks And Cereal Food
- Bicycle Tyres & Tubes, Bicycle Parts, Bicycle Assembling
- Bamboo And Cane Based Projects
- Building Materials And Construction Projects
- Biodegradable & Bioplastic Based Projects
- Chemicals (Organic And Inorganic)
- Confectionery, Bakery/Baking And Other Food
- Cereal Processing
- Coconut And Coconut Based Products
- Cold Storage For Fruits & Vegetables
- Coal & Coal Byproduct
- Copper & Copper Based Projects

- Dairy/Milk Processing
- Disinfectants, Pesticides, Insecticides, Mosquito Repellents,
- Electrical, Electronic And Computer based Projects
- Essential Oils, Oils & Fats And Allied
- Engineering Goods
- Fibre Glass & Float Glass
- Fast Moving Consumer Goods
- Food, Bakery, Agro Processing
- Fruits & Vegetables Processing
- Ferro Alloys Based Projects
- Fertilizers & Biofertilizers
- Ginger & Ginger Based Projects
- Herbs And Medicinal Cultivation And Jatropha (Biofuel)
- Hotel & Hospitality Projects
- Hospital Based Projects
- Herbal Based Projects
- Inks, Stationery And Export Industries
- Infrastructure Projects
- Jute & Jute Based Products

- Leather And Leather Based Projects
- Leisure & Entertainment Based Projects
- Livestock Farming Of Birds & Animals
- Minerals And Minerals
- Maize Processing(Wet Milling) & Maize Based Projects
- Medical Plastics, Disposables Plastic Syringe, Blood Bags
- Organic Farming, Neem Products Etc.
- Paints, Pigments, Varnish & Lacquer
- Paper And Paper Board, Paper Recycling Projects
- Printing Inks
- Packaging Based Projects
- Perfumes, Cosmetics And Flavours
- Power Generation Based Projects & Renewable Energy Based Projects
- Pharmaceuticals And Drugs
- Plantations, Farming And Cultivations
- Plastic Film, Plastic Waste And Plastic Compounds
- Plastic, PVC, PET, HDPE, LDPE Etc.

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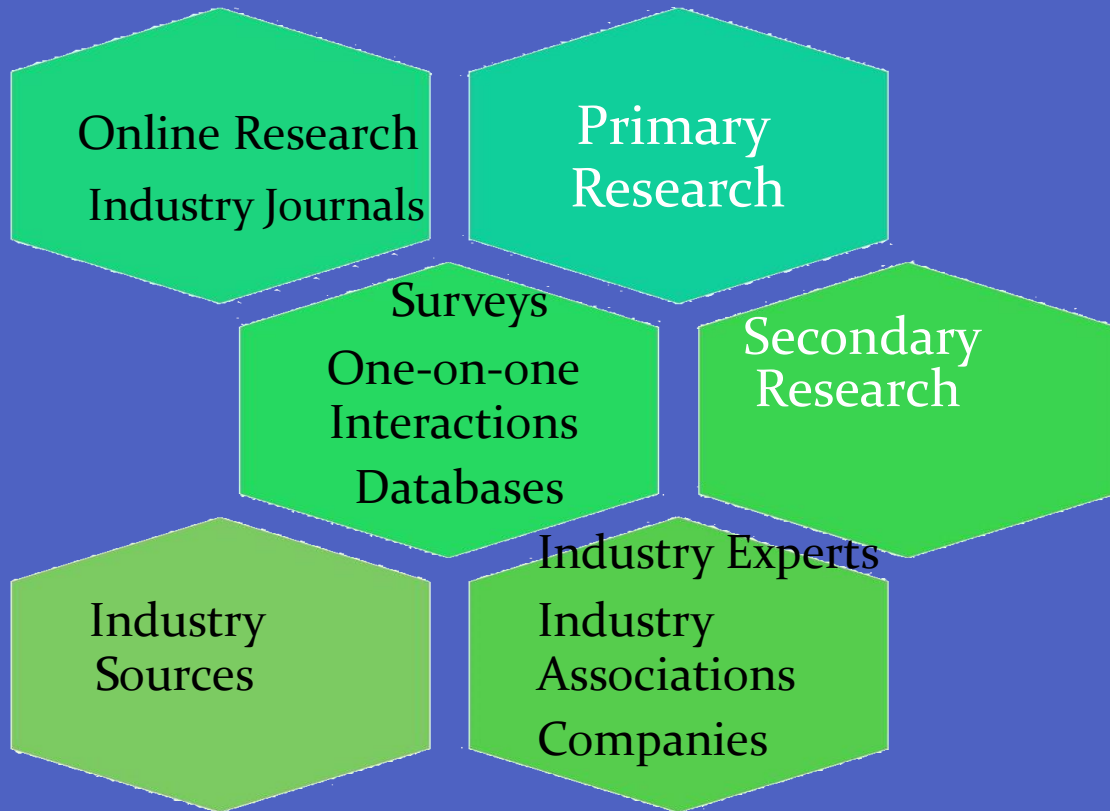
- Potato And Potato Based Projects
- Printing And Packaging
- Real Estate, Leisure And Hospitality
- Rubber And Rubber Products
- Soaps And Detergents
- Stationary Products
- Spices And Snacks Food
- Steel & Steel Products
- Textile Auxiliary And Chemicals
- Township & Residential Complex
- Textiles And Readymade Garments
- Waste Management & Recycling
- Wood & Wood Products
- Water Industry(Packaged Drinking Water & Mineral Water)
- Wire & Cable

- To get a detailed scenario of the industry along with its structure and classification
- To provide a comprehensive analysis of the industry by covering aspects like:
 - Growth drivers of the industry
 - Latest market trends
 - Insights on regulatory framework
 - SWOT Analysis
 - Demand-Supply Situation
 - Foreign Trade
 - Porters 5 Forces Analysis
- To provide forecasts of key parameters which helps to anticipate the industry performance
- To help chart growth trajectory of a business by detailing the factors that affect the industry growth
- To help an entrepreneur/manager in keeping abreast with the changes in the industry
- To evaluate the competitive landscape of the industry by detailing:
 - Key players with their market shares
 - Financial comparison of present players

- Venturist/Capitalists
- Entrepreneur/Companies
- Industry Researchers
- Investment Funds
- Foreign Investors, NRI's
- Project Consultants/Chartered Accountants
- Banks
- Corporates

[Click here for list](#)

Data Sources



Scope & Coverage



✧ Our research team comprises of experts from various financial fields:

✧ MBA's

✧ Industry Researchers

✧ Financial Planners

✧ Research veterans with decades of experience



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A close-up photograph of a hand holding a blue fountain pen, writing the words 'Thank you!' in a cursive script. The pen is positioned at the end of the word, and the background is a soft, out-of-focus white.

Thank you!

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